

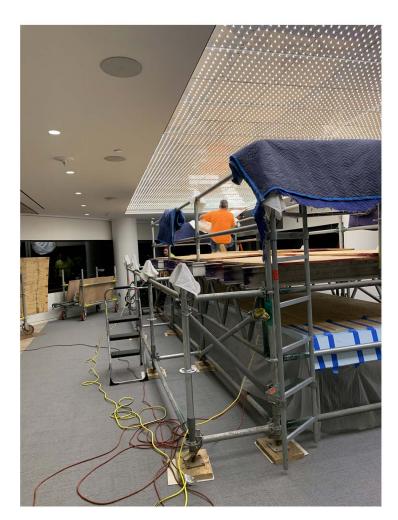


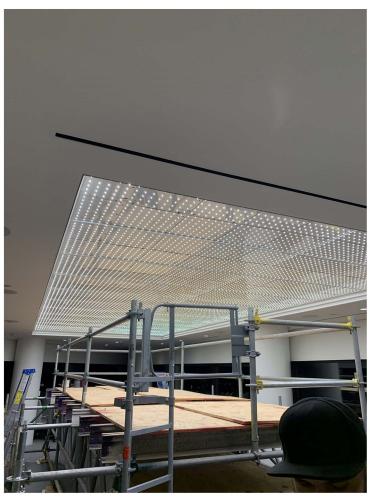




EARLY STAGES

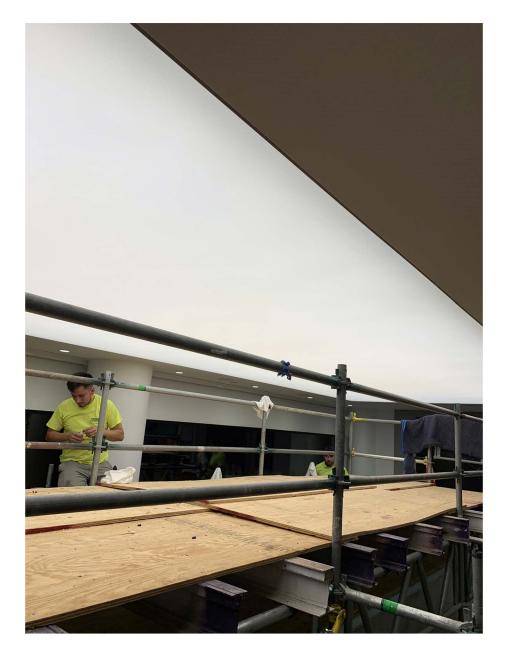






MIDDLE STAGES





FINAL STAGES